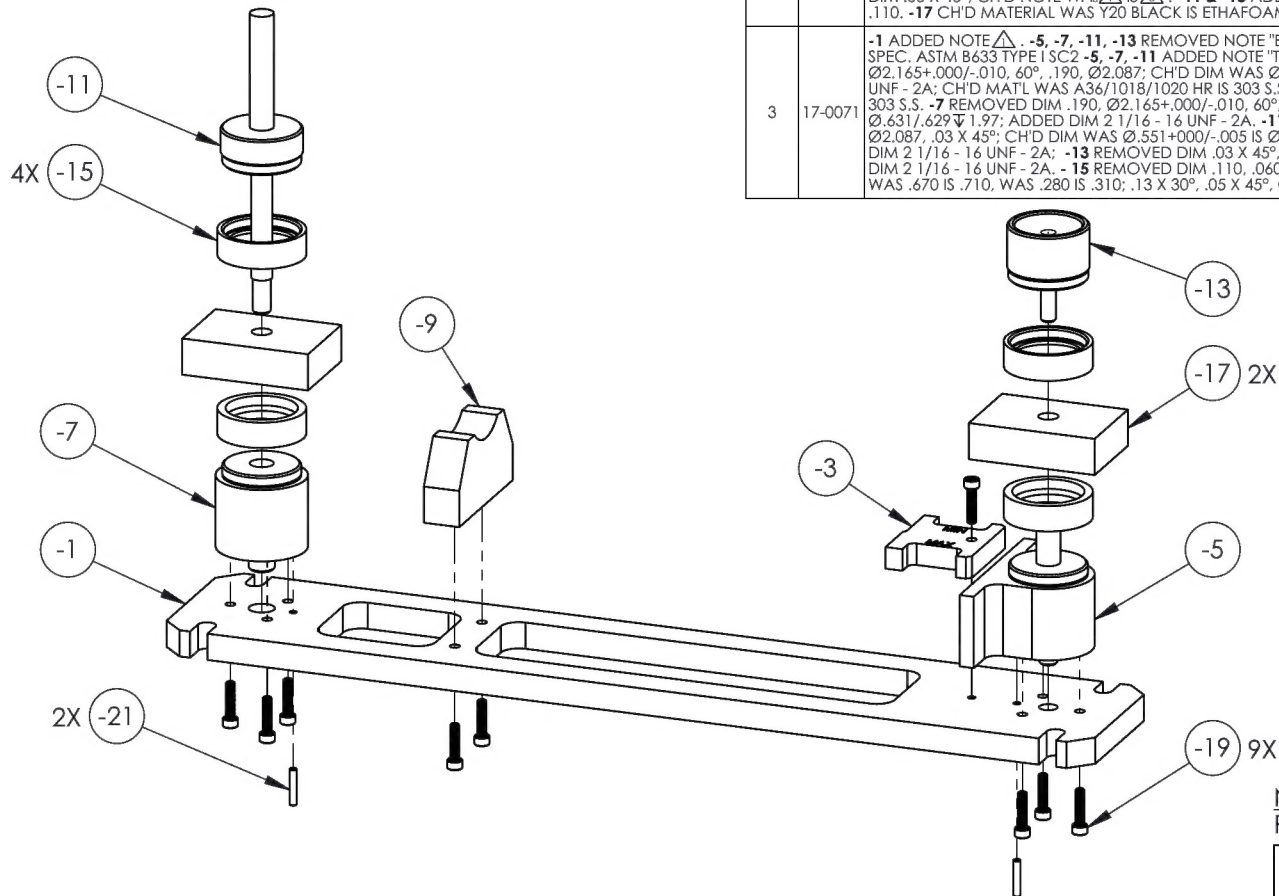


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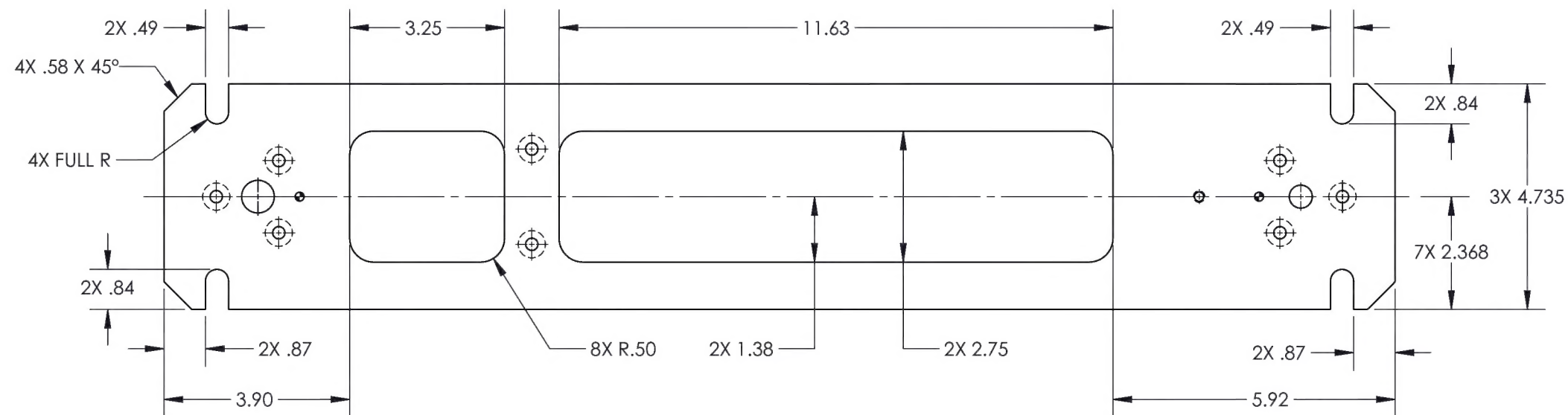
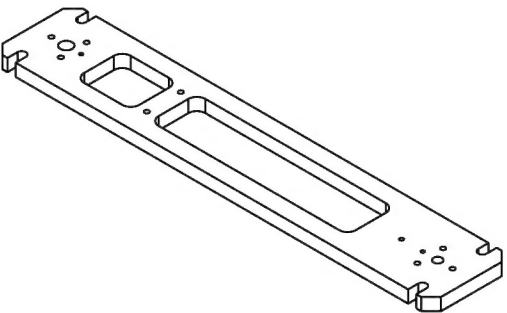
NOTE:
REF. AIRBUS T/N: M622V4008101.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/14/2016	SM	JAG
2	16-0173	-1 CH'D DIM WAS 8X Ø.260 ∇ 2.63 IS 8X Ø.260 THRU ALL. CH'D DIM WAS 3X 2.368 IS 7X 2.368. ADDED INK STAMP T/N, S/N, "MADE IN USA". -3 CH'D MATERIAL WAS A36/1018/1020 HR IS 303 S.S., MOVED ENGRAVE P/N NOTE LOCATION, DELETED NOTES 1, 2 AND 3. -5 CH'D DIM WAS Ø2.165 IS Ø2.165+0.00/-0.10. ADDED BREAK EDGE NOTE. -7, -11, & -13 CH'D MAT'L WAS A36/1018/1020 HR IS STRESSPROOF. CH'D DIM WAS Ø2.165 IS Ø2.165+0.00/-0.10. ADDED BREAK EDGE NOTE. -7 ADDED DIM .05 X 45°. CH'D NOTE WAS Δ IS Δ . -11 & -13 ADDED ENGRAVE P/N. -15 CH'D DIM WAS .090 IS .110. -17 CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK, (CASE SOLUTIONS).	10/17/2016	RJC	SM
3	17-0071	-1 ADDED NOTE Δ . -5, -7, -11, -13 REMOVED NOTE "BREAK EDGE". REMOVED FINISH ZINC PLATE SPEC. ASTM B633 TYPE I SC2 -5, -7, -11 ADDED NOTE "THREAD RELIEF". -5 CH'D REMOVED DIM Ø2.165+0.00/-0.10, 60°, .190, Ø2.087; CH'D DIM WAS Ø.630 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A; CH'D MAT'L WAS A36/1018/1020 HR IS 303 S.S. -7, -11, -13 CH'D MAT'L WAS STRESSPROOF IS 303 S.S. -7 REMOVED DIM .190, Ø2.165+0.00/-0.10, 60°, Ø2.087; CH'D DIM WAS Ø.625 ∇ 1.97 IS Ø.631/.629 ∇ 1.97; ADDED DIM 2 1/16 - 16 UNF - 2A. -11 REMOVED DIM Ø2.165+0.00/-0.10, 60°, .190, Ø2.087, .03 X 45°; CH'D DIM WAS Ø.551+0.00/-0.005 IS Ø.551 \pm .003, WAS Ø.638 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A. -13 REMOVED DIM .03 X 45°, .190, 60°, Ø2.087, Ø2.165+0.00/-0.10; ADDED DIM 2 1/16 - 16 UNF - 2A. -15 REMOVED DIM .110, .060, .070, .140, .080, 12X .063, 11X 30°; CH'D DIM WAS .670 IS .710, WAS .280 IS .310; .13 X 30°, .05 X 45°, Ø1.74, 2 1/16 - 16 UNF - 2B.	3/23/2017	SM	JAG

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	A36/1018/1020 HR		2
			-3	1	MEASUREMENT BLOCK	303 S.S.		3
			-5	1	SUPPORT 1	303 S.S.		4
			-7	1	SUPPORT 2	303 S.S.		5
			-9	1	SUPPORT 3	6061		6
			-11	1	FASTENER 1	303 S.S.		7
			-13	1	FASTENER 2	303 S.S.		8
			-15	4	CAP	BLACK DELRIN/ACETAL		9
		B/O	-17	2	FOAM BLOCK	ETHAFOAM 220, BLACK	3.50 X 2.45 X 1.00 (CASE SOLUTIONS)	10
		B/O	-19	9	SOCKET CAP SCREW	S.S.	M6 X 1 X 25MM (MCMaster-CARR # 92290A330)	1
		B/O	-21	2	PIN	STEEL	3/16 X 1 (MCMaster-CARR # 98381A510)	1


DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125 \sqrt
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:5	DATE 3/3/2016
SHEET 1 OF 11	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-1 CH'D DIM WAS 8X Ø.260 ∇ 2.63 IS 8X Ø.260 THRU ALL, CH'D DIM WAS 3X 2.368 IS 7X 2.368, ADDED INK STAMP T/N, S/N, "MADE IN USA".	3/23/2017	RJC	SM
3	17-0071	-1 ADDED NOTE Δ .	3/23/2017	SM	JAG



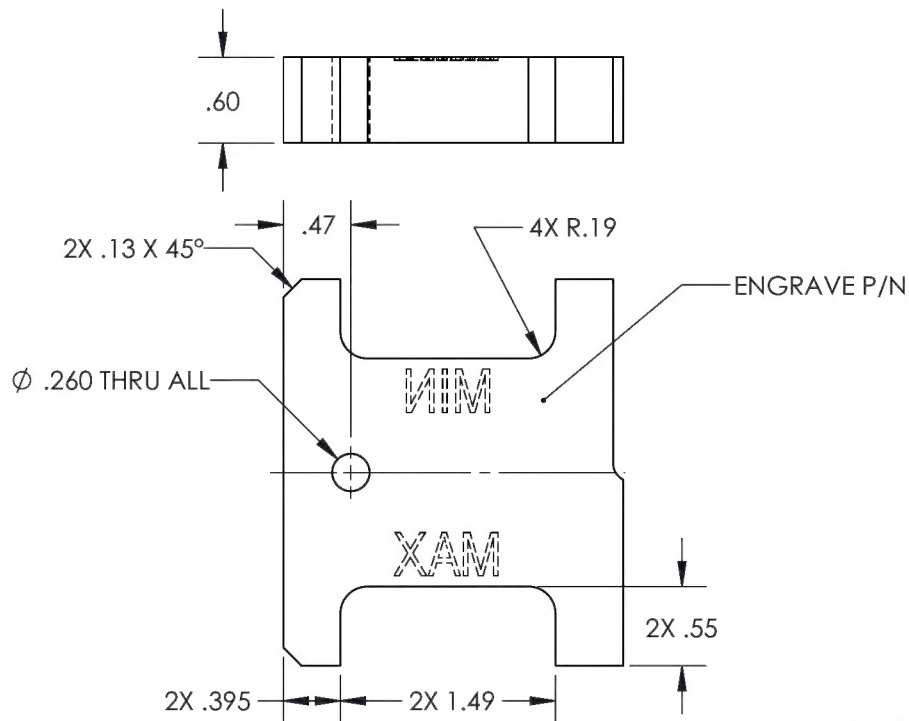
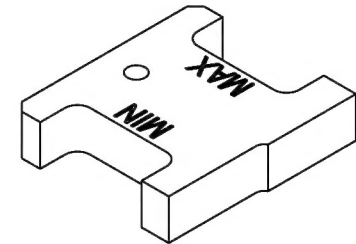
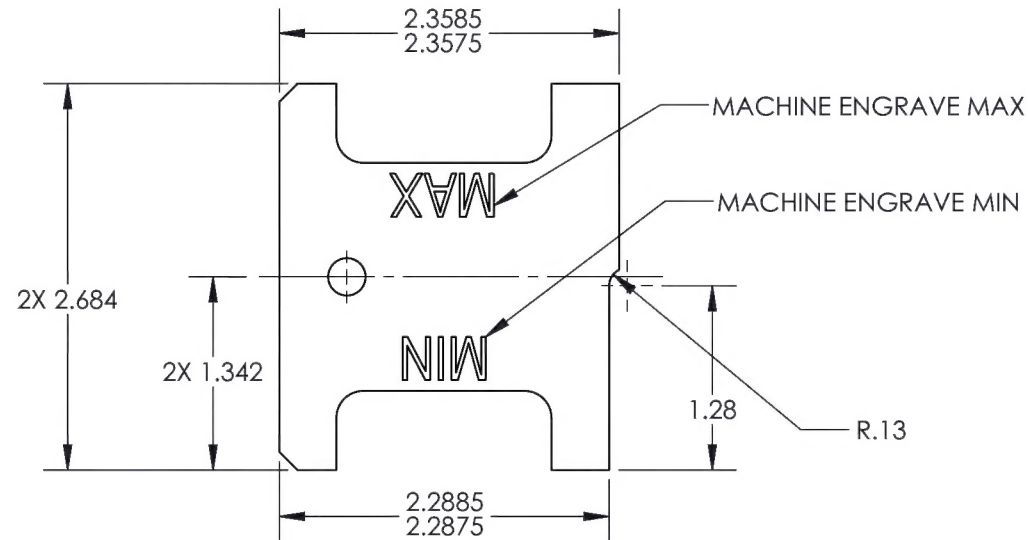
NOTE:

 NO POWDER COAT ON SURFACE.

			
TITLE			
MRH DAMPER SETTING TOOL			
DWG NO. RBEM622V4008101-1			REV 3
MAT'L A36/1018/1020 HR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH POWDER COAT YELLOW		.XX ± .01 ANGLES ± 5°	
SPEC FED #13538		.X ± .1 SURFACES = 125/✓	
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
PPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:3	DATE 3/3/2016	SHEET 2 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-3 CH'D MATERIAL WAS A36/1018/1020 HR IS 303 S.S., MOVED ENGRAVE P/N NOTE LOCATION, DELETED NOTES 1, 2 AND 3.	3/23/2016	RJC	SM

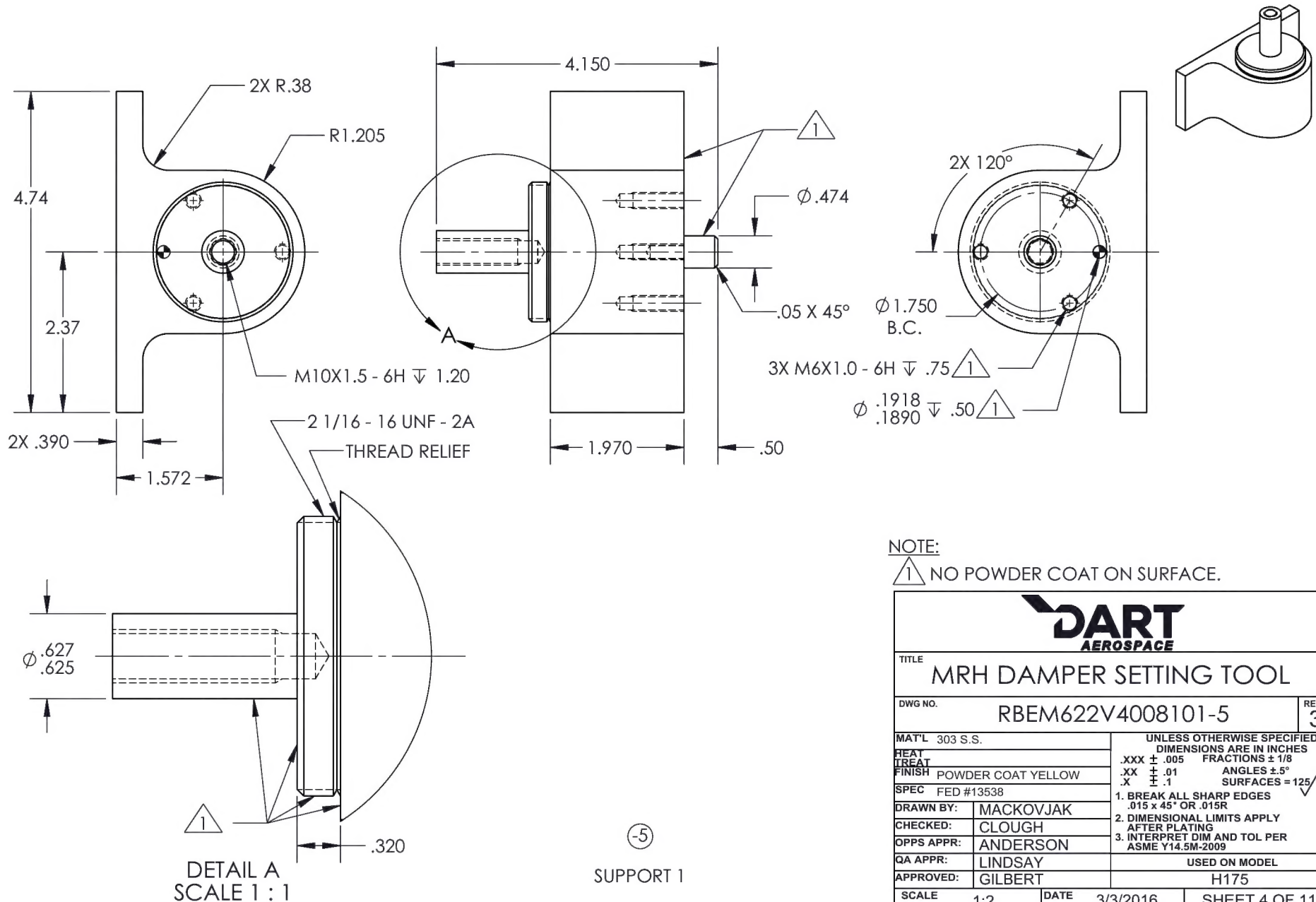


(-3)
MEASUREMENT BLOCK

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-3	REV 3
MAT'L 303 S.S.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 3:4	DATE 3/3/2016
SHEET 3 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-5 CH'D DIM WAS Ø2.165 IS Ø2.165 +.000/-0.010, ADDED BREAK EDGE NOTE.	10/17/2016	RJC	SM
3	17-0071	-5 CH'D REMOVED DIM Ø2.165+.000/-0.010, 60°, .190, Ø2.087; REMOVED NOTE "BREAK EDGE"; CH'D DIM WAS Ø.630 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A; ADDED NOTE "THREAD RELIEF"; CH'D MAT'L WAS A36/1018/1020 HR IS 303 S.S.; REMOVED FINISH ZINC PLATE SPEC. ASTM B633 TYPE I SC2.	3/23/2017	SM	JAG



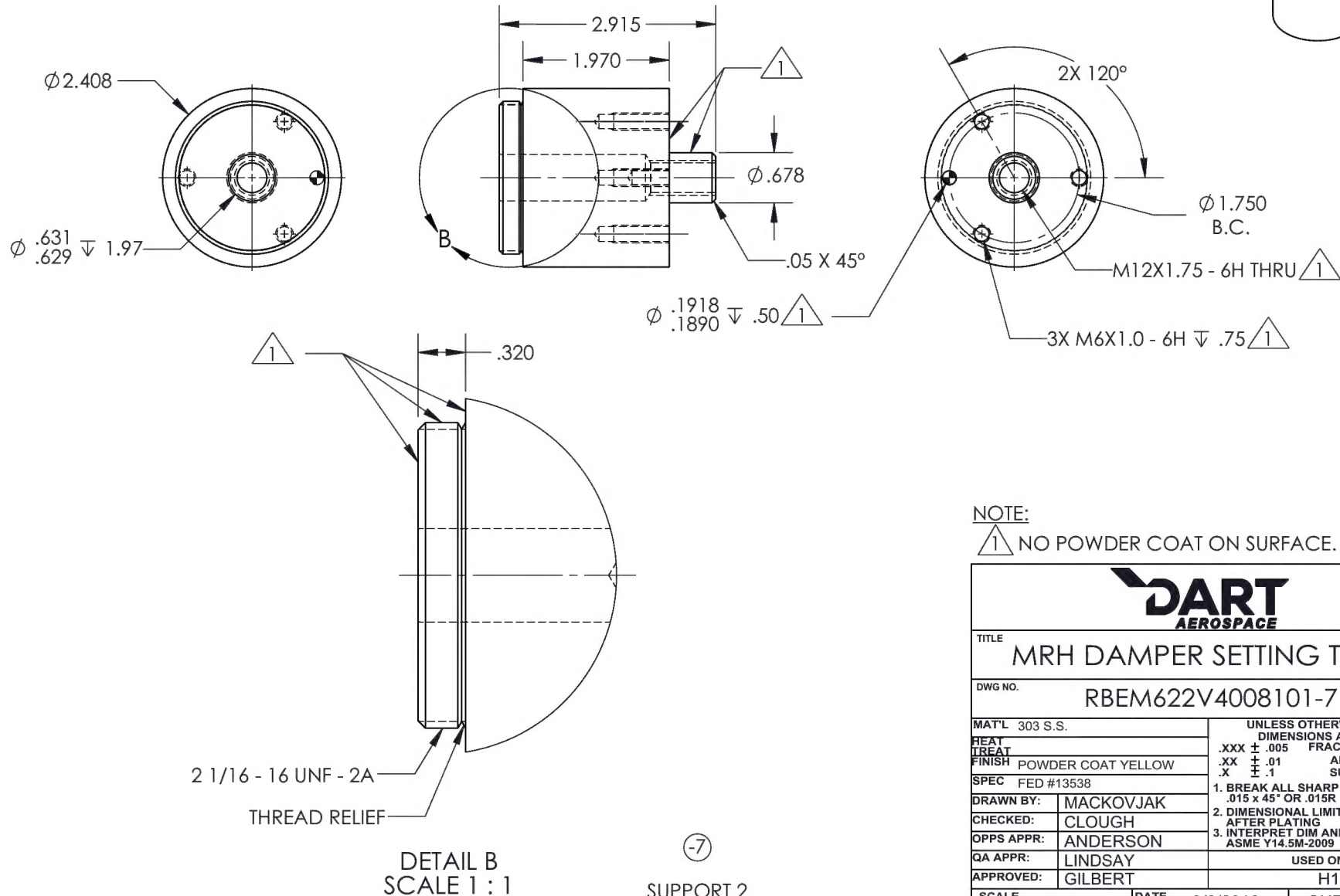
NOTE:

∇ NO POWDER COAT ON SURFACE.

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-5	REV 3
MAT'L 303 S.S. HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125 \sqrt	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL H175	
SCALE 1:2	DATE 3/3/2016
SHEET 4 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-7 CH'D MATERIAL WAS A36/1018/1020 HR IS STRESSPROOF. CH'D DIM WAS Ø2.165 IS Ø2.165 +.000/-0.010. ADDED DIM .05 X 45°. CH'D NOTE WAS $\triangle 1$ IS $\triangle 1$ ADDED BREAK EDGE NOTE.	10/17/2016	RJC	SM
3	17-0071	-7 REMOVED DIM .190. Ø2.165+.000/-0.010. 60°. Ø2.087; REMOVED NOTE "BREAK EDGE"; CH'D DIM WAS Ø.625 ∇ 1.97 IS Ø.631/.629 ∇ 1.97; ADDED DIM 2 1/16 - 16 UNF - 2A; ADDED NOTE "THREAD RELIEF; CH'D MAT'L WAS STRESSPROOF IS 303 S.S.; REMOVED FINISH ZINC PLATE SPEC ASTM B633 TYPE 1SC2.	3/24/2017	SM	JAG



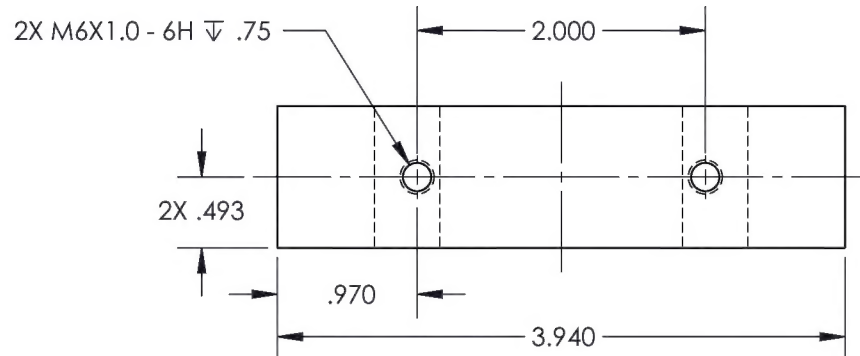
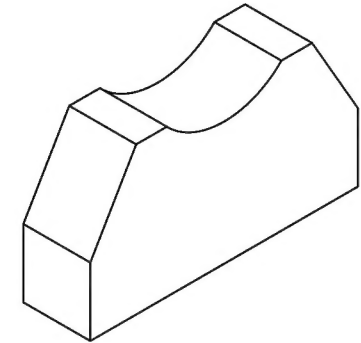
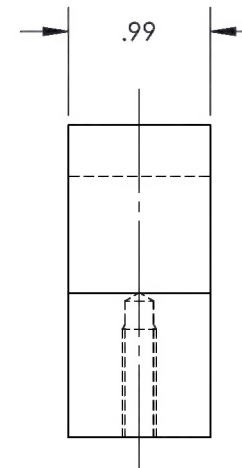
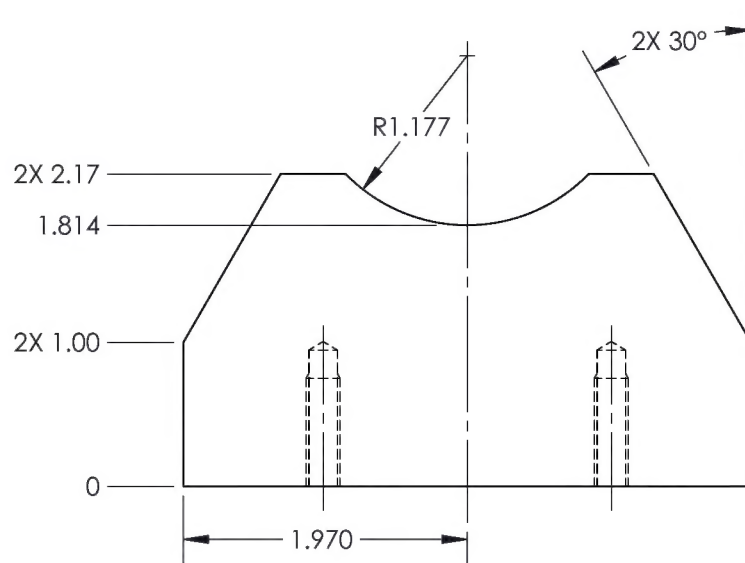
NOTE:

$\triangle 1$ NO POWDER COAT ON SURFACE.

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-7	REV 3
MAT'L 303 S.S. HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125 \sqrt	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	USED ON MODEL H175
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 3/3/2016
SHEET 5 OF 11	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



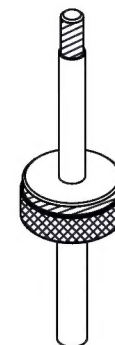
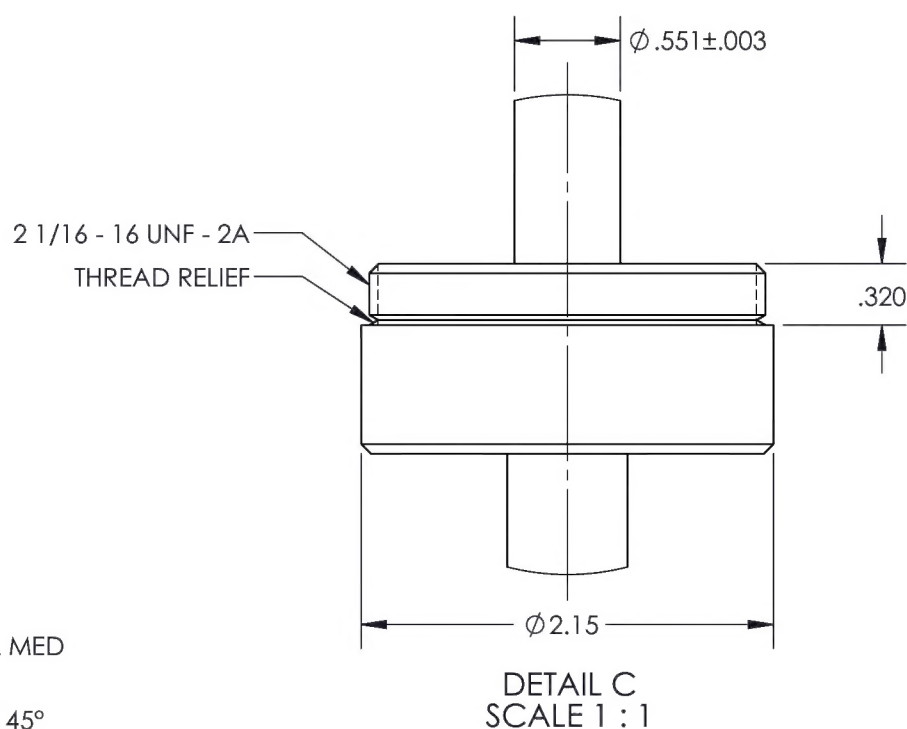
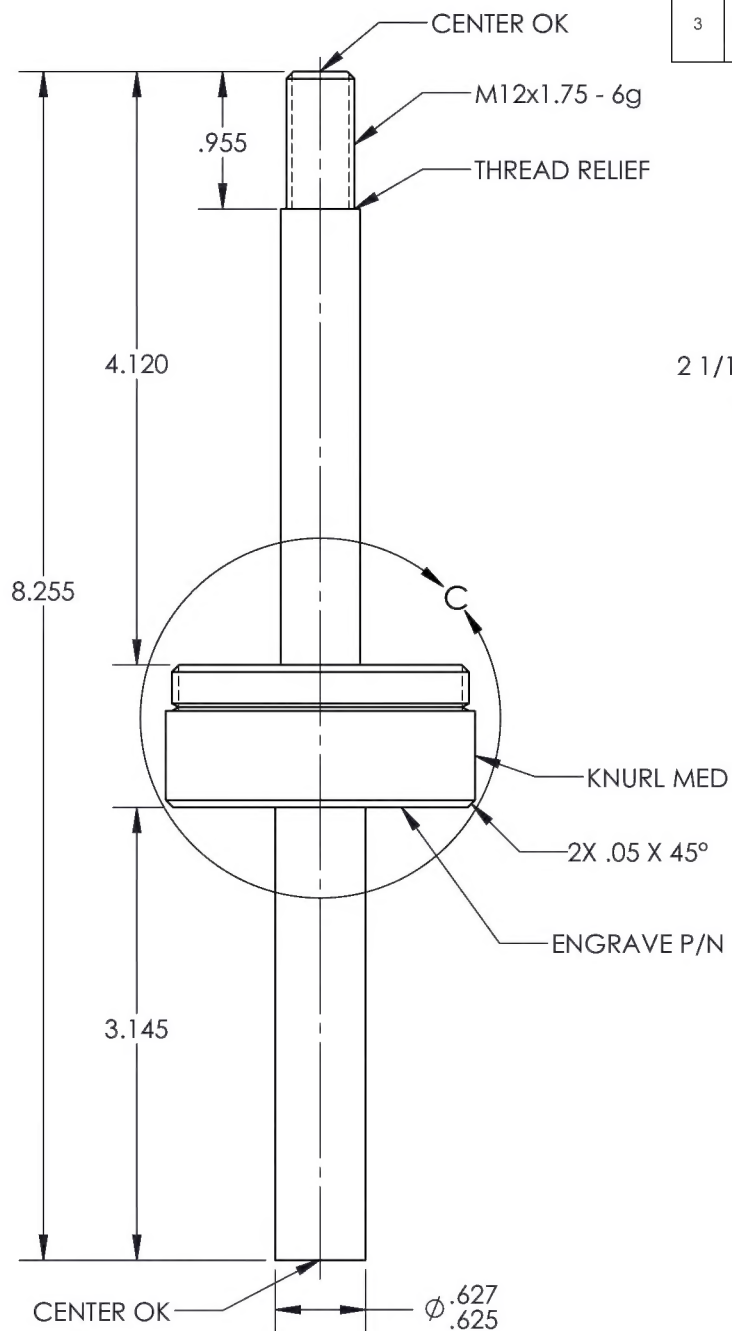
(9)

SUPPORT 3

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-9	REV 3
MAT'L 6061 HEAT TREAT FINISH BLACK ANODIZE SPEC MIL-A-8625, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 3:4	DATE 3/3/2016
SHEET 6 OF 11	


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-11 CH'D MATERIAL WAS A36/1018/1020 HR IS STRESSPROOF, CH'D DIM WAS Ø2.165 IS Ø2.165 +.000/-0.010, ADDED BREAK EDGE NOTE, ADDED ENGRAVE P/N.	10/17/2016	RJC	SM
3	17-0071	-11 REMOVED DIM Ø2.165+.000/-0.010, 60°, .190, Ø2.087, .03 X 45°; CH'D DIM WAS Ø.551+000/-0.005 IS Ø.551±.003, WAS Ø.638 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A; REMOVED NOTE "BREAK EDGE"; ADDED NOTE "THREAD RELIEF"; CH'D MAT'L WAS STRESSPROOF IS 303 S.S.; REMOVED FINISH AND SPEC.	3/23/2017	SM	JAG



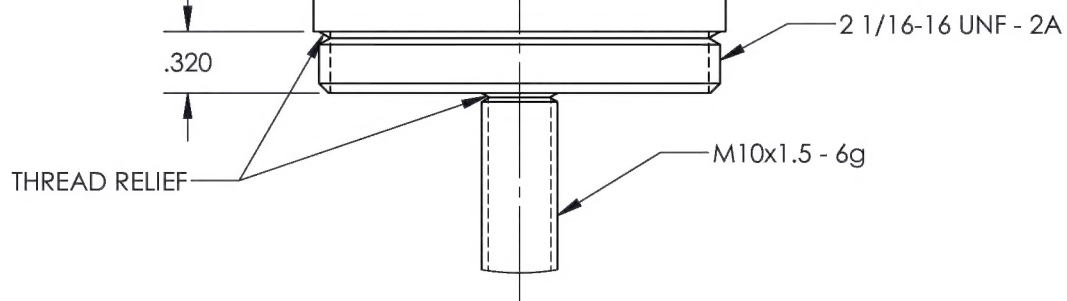
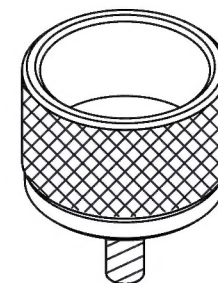
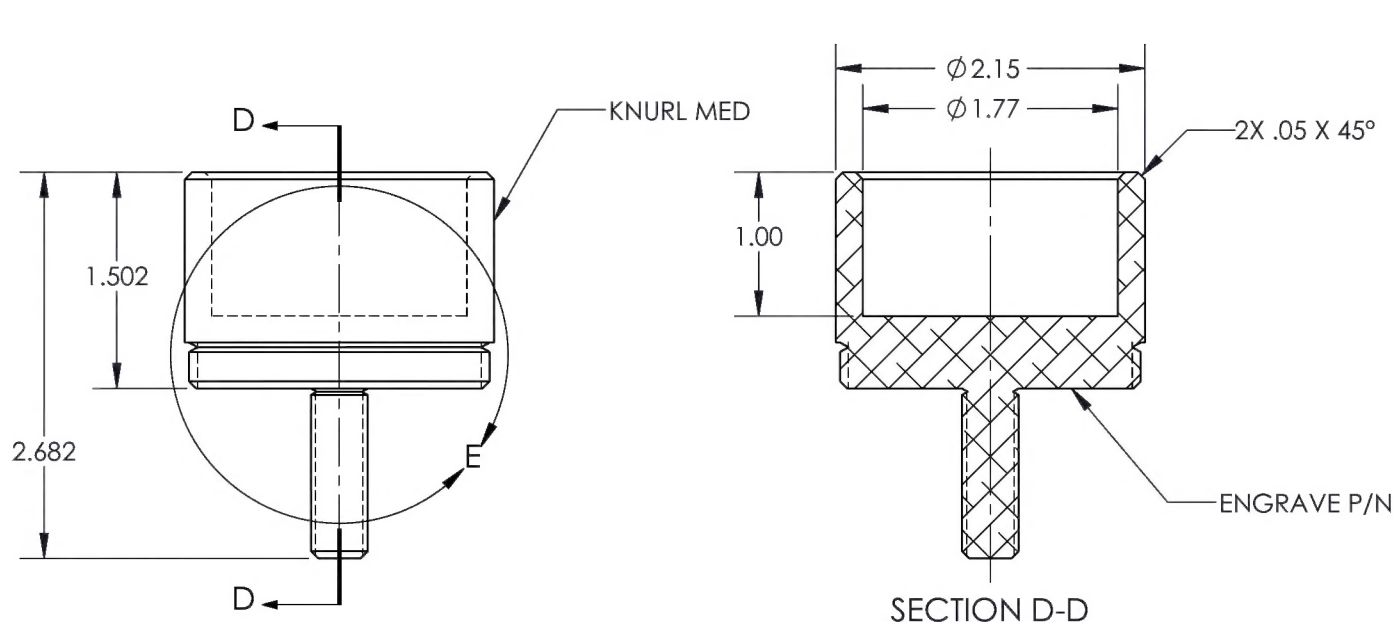
(-11)

FASTENER 1

		
TITLE <h1>MRH DAMPER SETTING TOOL</h1>		
DWG NO. RBEM622V4008101-11		REV 3
MAT'L 303 S.S. HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES ± 125√
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPQS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY		USED ON MODEL
APPROVED: GILBERT		H175
SCALE 3:4	DATE 3/3/2016	SHEET 7 OF 11

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-13 CH'D MATERIAL WAS A36/1018/1020 HR IS STRESSPROOF, CH'D DIM WAS Ø2.165 IS Ø2.165 +.000/-0.010, ADDED BREAK EDGE NOTE, ADDED ENGRAVE P/N.	10/17/2016	RJC	SM
3	17-0071	-13 REMOVED DIM .03 X 45°, .190, 60°, Ø2.087, Ø2.165+.000/-0.010; REMOVED NOTE "BREAK EDGE"; ADDED DIM 2 1/16 - 16 UNF - 2A; CH'D MAT'L WAS STRESSPROOF IS 303 S.S.; REMOVED FINISH & SPEC.	3/23/2017	SM	JAG



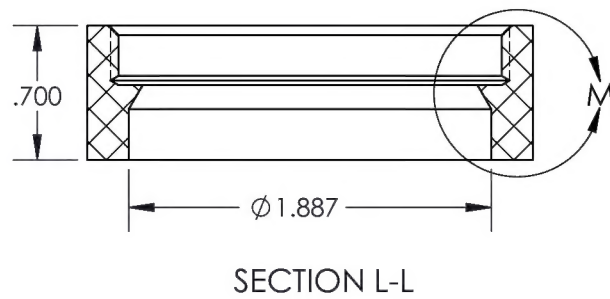
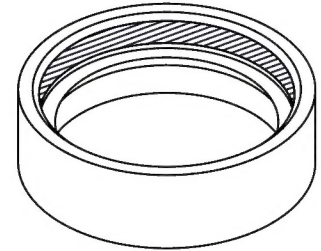
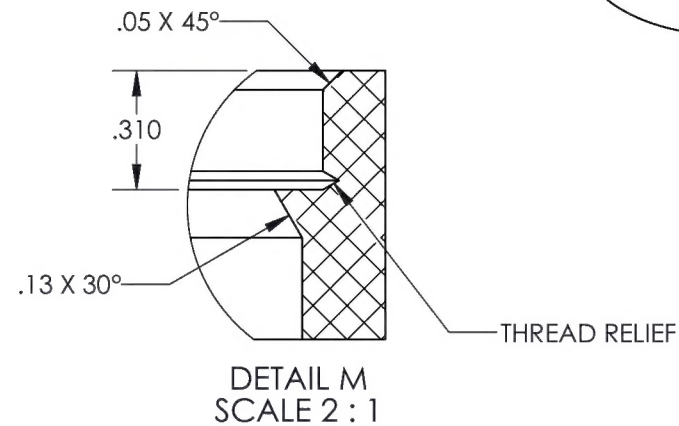
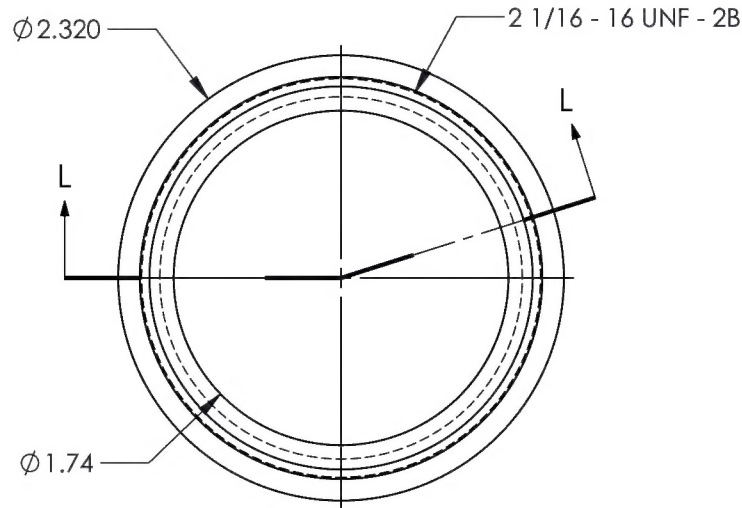
DETAIL E
SCALE 1 : 1

(-13)
FASTENER 2

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-13	REV 3
MAT'L 303 S.S.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 3:4	DATE 3/3/2016
SHEET 8 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-15 CH'D DIM WAS .090 IS .110.	10/17/2016	RJC	SM
3	17-0071	- 15 REMOVED DIM .110, .060, .070, .140, .080, 12X .063, 11X 30°; CH'D DIM WAS .670 IS .710, WAS .280 IS .310; .13 X 30°, .05 X 45°, Ø1.74, 2 1/16 - 16 UNF -2B.	3/23/2017	SM	JAG



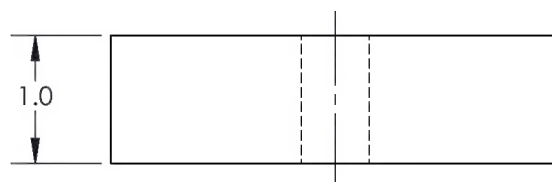
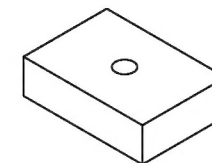
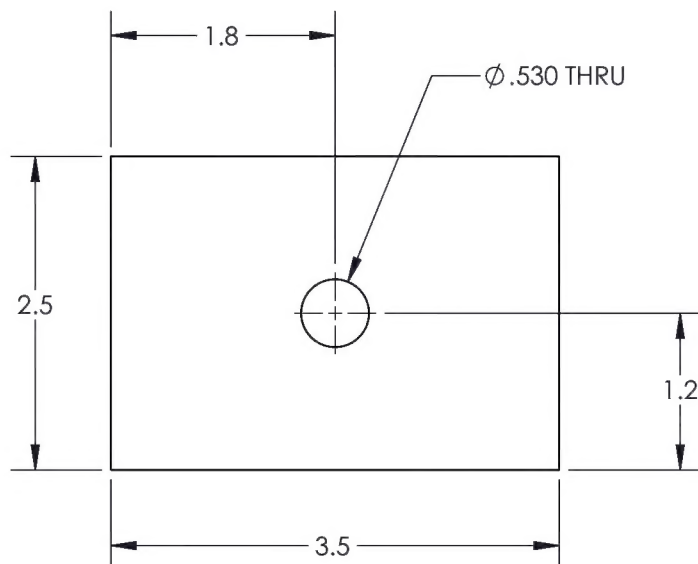
SECTION L-L

(-15)
CAP

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-15	REV 3
MAT'L BLACK DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH	.XX \pm .01 ANGLES \pm .5°
SPEC	.X \pm .1 SURFACES = 125✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 3/3/2016 SHEET 9 OF 11

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-17 CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK, (CAES SOLUTIONS).	10/17/2016	RJC	SM

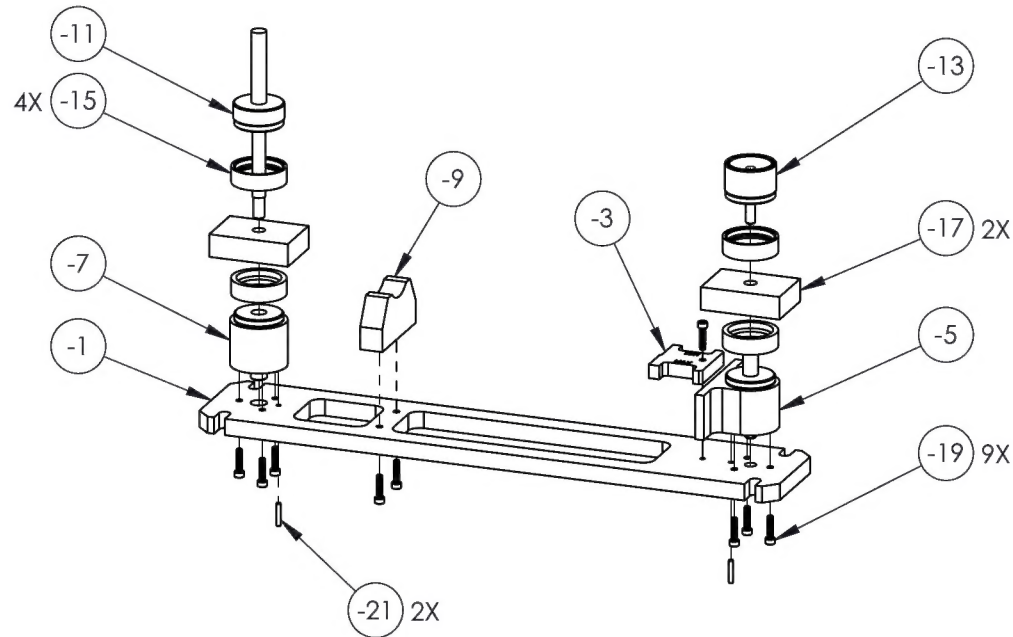


-17

FOAM BLOCK

DART AEROSPACE																				
TITLE MRH DAMPER SETTING TOOL																				
DWG NO. RBEM622V4008101-17	REV 3																			
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NOTE:
REF. AIRBUS T/N: M622V4008101.

Part #	UNIT QTY	Description	Material
-1	1	BASE	A36/1018/1020 HR
-3	1	MEASUREMENT BLOCK	303 S.S.
-5	1	SUPPORT 1	303 S.S.
-7	1	SUPPORT 2	303 S.S.
-9	1	SUPPORT 3	6061
-11	1	FASTENER 1	303 S.S.
-13	1	FASTENER 2	303 S.S.
-15	4	CAP	BLACK DELRIN/ACETAL
-17	2	FOAM BLOCK	ETHAFOAM 220, BLACK
-19	9	SOCKET CAP SCREW	S.S.
-21	2	PIN	STEEL

DART
AEROSPACE

190 S. Danebo Ave., Eugene, OR. 97402

1-800-556-4166

e-mail: sales@dartaero.com

dartaerospace.com

TITLE
MRH DAMPER SETTING TOOL

DWG NO. RBEM622V4008101	REV 3	CUSTOMER 1 OF 1
SCALE 1:8	DATE 3/3/2016	SHEET 11 OF 11